

CONTENTS

List of Figures.....	v
List of Tables.....	vi
List of Maps.....	vii
Preface	x
How This Book Is Organized	x
Acknowledgements.....	xi
About the Author	xii
Introduction.....	2
Estimate Classification.....	2
Construction Labor.....	3
Productivity Basis	4
Estimating Construction Labor Productivity	6
USGC Manhours.....	7
Typical Construction Manpower Loading	8
Estimated Construction Productivity Form	10
Case Studies.....	12
Case Study: Three Labor Markets	12
Case Study: Foreign Workforce	15
Estimating Productivity Change During Ramadam	15
Case Study: Petrochemical Plant.....	18
Case Study: Offshore Platform	20
Case Study: High-Rise Building.....	22
Construction Labor Productivity Tables	24
Location Indexes	35
Productivity Adjustment Factors.....	39
Other Productivity Factors	42
Fps - Project Size	43
Fsh - Construction Schedule.....	44
Fsr - Additional Safety Requirements.....	45
Fop - Work in Operating Areas	46
Fhe - Working Height	47
Fes - Excessive Security Requirements.....	48
Fth - Climate – Temperature/Humidity	49
Climate - Heat Index	50
Fra - Climate - Precipitation	52
Fwc – Climate - Wind Chill	54
Fwn - Climate - Wind	56
Ftv - Travel Time to Construction Site.....	57

WORLDWIDE CONSTRUCTION LABOR PRODUCTIVITY

Fec – Level of Construction Activity	58
Fbk - Contractor Backlog	59
Fws - Workforce Supervision.....	60
Fwk - Work Week	61
Fsd - Shifts Per Day	63
Fpb - Workforce Pay Basis	64
Far - Laydown Area Access	65
Fca - Workforce Catering	66
Fac - Workforce Accommodation.....	67
Faw - Workforce Congestion	68
Fcv - Crew Loading	69
Fsu - Subcontract Labor.....	70
Fun - Workforce Organization	71
Fwx - Workforce Experience	72
Fcp - Learning Curve – Process Plants	73
Fcb - Learning Curve – High-Rise Buildings	74
Fwm - Workforce Morale.....	75
Fwt - Workforce Turnover	75
Fch - Post Construction Start Change Orders.....	77
Fss - Post Construction Start Stretched Schedule	77
Appendix - Maps	78
Glossary	173
Index.....	183

LIST OF FIGURES

Figure 1 – Typical Manpower Loading (percent of maximum) for Process Plant	8
Figure 2 – Typical Manpower Loading (percent of total) for Process Plant	8
Figure 3 – Typical Manpower Loading (percent of maximum) for High-Rise Bldg	9
Figure 4 – Typical Manpower Loading (percent of total) for High-Rise Building	9
Figure 5 - Estimated Direct Construction Field Labor Productivity Form	10
Figure 6 - Completed Productivity Form – Case Study: Three Labor Markets	13
Figure 7 - Completed Productivity Form – Case Study: Foreign Workforce	15
Figure 8 - Completed Productivity Form – Case Study: Petrochemical Plant	19
Figure 9 - Completed Productivity Form – Case Study: Offshore Platform	21
Figure 10 - Completed Productivity Form – Case Study: High-Rise Building	23
Figure 11 - Fps - Project Size Adjustment Factor	43
Figure 12 - Fsh - Construction Schedule Adjustment Factor	44
Figure 13 - Fsr - Additional Safety Requirement Adjustment Factor	45
Figure 14 - Fop - Operating Area Work Adjustment Factor	46
Figure 15 - Fhe - Working Height Adjustment Factor	47
Figure 16 - Fes - Excessive Security Adjustment Factor	48
Figure 17 - Fth - Climate - Temperature/Humidity Adjustment Factor	49
Figure 18 - Fra - Climate - Precipitation Adjustment Factor	53
Figure 19 - Fwc - Climate - Wind Chill Adjustment Factor	55
Figure 20 - Fwn - Climate - Wind Adjustment Factor	56
Figure 21 - Ftv - Travel Time to Construction Site Adjustment Factor	57
Figure 22 - Fec - Construction Activity Adjustment Factor	58
Figure 23 - Fbk - Contractor Backlog Adjustment Factor	59
Figure 24 - Fws - Workforce Supervision Adjustment Factor	60
Figure 25 - Fwk - Work Week Adjustment Factor	61
Figure 26 - Fsd - Shifts per Day Adjustment Factor	63
Figure 27 - Fpb - Workforce Pay Basis Adjustment Factor	64
Figure 28 - Far - Laydown Area Access Adjustment Factor	65
Figure 29 - Fca - Workforce Catering Adjustment Factor	66
Figure 30 - Fac - Workforce Accommodation Adjustment Factor	67
Figure 31 - Faw - Workforce Congestion Adjustment Factor	68
Figure 32 - Fcv - Crew Loading Adjustment Factor	69
Figure 33 - Fsu - Subcontract Labor Adjustment Factor	70
Figure 34 - Fun - Workforce Organization Adjustment Factor	71
Figure 35 - Fwx - Workforce Experience Adjustment Factor	72
Figure 36 - Fcp - Process Trains Learning Curve Adjustment Factor	73
Figure 37 - Fcb - Multistory Building Learning Curve Adjustment Factor	74
Figure 38 - Fwm - Workforce Morale Adjustment Factor	75
Figure 39 - Fwt - Workforce Turnover Adjustment Factor	76
Figure 40 - Fch - Post Construction Start Change Orders Adjustment Factor	77
Figure 41 - Fss - Post Construction Start Stretched Schedule Adjustment Factor	77

LIST OF TABLES

Table 1 - US Construction Labor Productivity (Alabama to Indiana) _____	25
Table 2 - US Construction Labor Productivity (Iowa to Ohio) _____	27
Table 3 - US Construction Labor Productivity (Ohio - Cincinnati to Wyoming) _____	28
Table 4 - Productivity (Afghanistan to Canada – Eastern) _____	29
Table 5 - Productivity (Canada – Edmonton, Alberta to Egypt)_____	30
Table 6 - Productivity (El Salvador to Italy) _____	31
Table 7 - Productivity (Italy – Bari to Republic of Georgia) _____	32
Table 8 - Productivity (Romania to United Kingdom - London) _____	33
Table 9 - Productivity (United Kingdom - Manchester to Zimbabwe) _____	34
Table 10 - Indexes (Afghanistan to Egypt) _____	36
Table 11 - Indexes (El Salvador to Mozambique)_____	37
Table 12 - Indexes (Myanmar to Manchester to Zimbabwe) _____	38
Table 13 – Productivity Factor Adjustment Ranges _____	41
Table 14 – Miscellaneous Productivity Factor Adjustments _____	42
Table 15 - Heat Index _____	50
Table 16 - Low Humidity Heat Index _____	51
Table 17 – Precipitation Anecdotal Descriptions _____	52
Table 18 – Wind Chill Temperature_____	54
Table 19 – Snowfall Rate Anecdotal Descriptions _____	55